



## Contract Canning/Packaging 2023 Rates

11815 East Lake Road  
North East, PA 16428

1-800-796-WINE (9463)  
phone 814/725-8695

Process	Per Unit	Notes	Price
Winemaking	gal	ncludes fermentation additions, racking	\$ 1.65
Cold Stabilization	gal		\$ 0.35
Heat Stabilization	gal		\$ 0.25
Filtration	gal	cross flow; 600 gal min	\$ 0.50
Filtration	surcharge	cross flow, <600 gal	\$ 150.00
Preparation/batching	gal	includes analyses	\$ 0.50
Sugar/additions			cost + 10%
Analyses	batch	required for canning	\$150
Canning (in partnership with Iron Heart)			
Setup	batch	required	\$ 225.00
Sterile filtration	setup	required	\$ 100.00
Sterile filtration	gal	required	\$ 0.20
Lenticular filtration	gal	if not ready for 0.45	\$ 0.35
Filter Cartidges	unit	if wine fouls filters	cost + 20%
Velcorin Dosing	gal		\$ 0.25
Nitrogen	DEWAR	if canning still wine	cost + 10%
Nitro dosing	can		\$ 0.0275
Nitro dosing	can (16oz)		\$ 0.0375
Size		Per Can w/labeling	Daily Minimum
187 ml		\$ 0.32	\$ 3,850.00
250 ml		\$ 0.34	\$ 3,175.00
355 ml		\$ 0.35	\$ 2,775.00
375 ml		\$ 0.40	\$ 2,775.00
16 oz		\$ 0.53	\$ 2,775.00
*canning rates included setup, packout labor, gas and overhead.			
Kegging	per 1/6 keg fill		\$ 14.00
Setup	per day		\$ 150.00
Pallets			\$ 20.00

\*contact us for an estimate for your specific canning project needs